

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
14 June 2001 (14.06.2001)

PCT

(10) International Publication Number
WO 01/42731 A1

(51) International Patent Classification⁷: F41J 1/01, 9/16

(74) Agents: SPOOR, Brian et al.; Lewis & Taylor, Sutton
Place, 49 Stoney Street, Nottingham NG1 1LX (GB).

(21) International Application Number: PCT/GB00/04748

(22) International Filing Date:
11 December 2000 (11.12.2000)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
9929359.9 10 December 1999 (10.12.1999) GB

(71) Applicant and

(72) Inventor: GLADDERS, Stanley, Briers [GB/GB];
Manor Farm Cottage, Orston, Nottinghamshire NG13 9NJ
(GB).

(72) Inventor; and

(75) Inventor/Applicant (for US only): STARKEY, Royston,
Esler [GB/GB]; Morgan Matroc Limited, Bewdley Road,
Stourport-on-Severn, Worcestershire DY13 8QR (GB).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU,
AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ,
DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR,
HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,
LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ,
NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM,
TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM,
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian
patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European
patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,
IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF,
CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— With international search report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: CLAY PIGEONS

(57) Abstract: A method of making clay pigeons is disclosed involving the step of compacting a dry powder comprising an inorganic filler comprising more than 50% by weight calcium carbonate and a binder. Also disclosed is a dry pressed pitchless clay pigeon.

WO 01/42731 A1